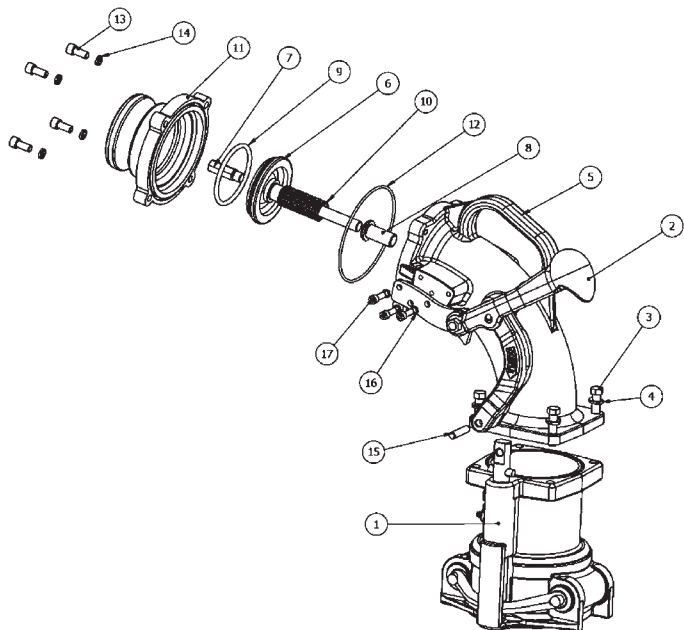


VR6500 Series Vapor Elbows



Bill of Materials

| Item # | Description | Part # | Qty |
|--------|-------------------------|--------------------------|-----|
| 1 | complete bottom body | VR6230 | 1 |
| 2 | handle assembly | use kit VR6500RK1 | 1 |
| 3 | body bolt | use kit 6000EHK | 4 |
| 4 | body lock washer | use kit 6000EHK | 4 |
| 5 | elbow body | --- | 1 |
| 6 | poppet valve | VR6000-4 | 1 |
| 7 | poppet valve stand off | VR6000-5 | 1 |
| 8 | poppet bushing | VR6000-3 | 1 |
| 9 | FKM O-ring | O-RING-AS-334 | 1 |
| 10 | poppet spring | L1110-L2287 | 1 |
| 11 | outlet adapter & O-ring | VR6000-6 | 1 |
| 12 | outlet O-ring | 110319 | 1 |
| 13 | outlet adapter bolt | use kit 6000NPHK | 4 |
| 14 | outlet lock washer | use kit 6000NPHK | 4 |
| 15 | lower lever pin | 111728 | 1 |
| 16 | side plate lock washer | 111569 | 3 |
| 17 | side plate bolt | 111732 | 3 |

Repair Kit

| Part # | Description | Includes Item # |
|------------------|--|-----------------|
| VR6500RK1 | replacement handle, linkage, mounting plate, bolt, nut, bushing and pins | 2 |
| 6000EHK | replacement (4) body bolts and washers | 3, 4 |
| 6000NPHK | adapter hardware kit (4) bolts and lock washers | 13, 14 |

Product instruction sheets and technical data can be viewed on our website at dixongroupcanada.com by selecting the 'Resources' menu.